# Material Safety Data Sheet(SDS) [For mixture (for paint)]

1. Product and company information

Product name: Optimus C3 primer Company name HOEI SANGYO Co., Ltd. Address: 94, Onoshiba-cho, Naka-ku, Osaka Sakai city Department in charge: Engineering department Phone number: 072-235-1131 Fax number: 072-234-0835 Emergency Contact: 072-235-1131

2. Summary of hazards

| [GHS classification]  |  |                             |  |  |  |
|---|--|-----------------------------|--|--|--|
| Physicochemical hazard  |  |                             |  |  |  |
| Flammable   | Not subject to classificatior  |                             |  |  |  |
| Hazards to health   |  |                             |  |  |  |
| Acute toxic   | Not classified   |                             |  |  |  |
| Acute toxic   | Not classified   |                             |  |  |  |
|   | city (inhalation: gas)   | Not applicable              |  |  |  |
|   | city (inhalation: vapor)   | Not classified              |  |  |  |
|   | city (inhalation: dust / mist)   | Classification not possible |  |  |  |
| Skin corros   | sion / irritation  | Not classified              |  |  |  |
| •   | e damage / eye irritation  | Not classified              |  |  |  |
| Respiratory   | r sensitization and skin sensitization   | Not classified              |  |  |  |
| Germ cell r   | nutagenicity   | Category 1 B                |  |  |  |
| Carcinogen  | Category 2   |                             |  |  |  |
| Reproducti  | •  | Category 1A                 |  |  |  |
|   | rget organs / systemic toxicity (single exposure)                                  | Category 2                  |  |  |  |
|   | rget organs / systemic toxicity (repeated exposure)                                | Category 2                  |  |  |  |
| Aspiration  | hazard category  | Not classified              |  |  |  |
| Environmental hazard  |  |                             |  |  |  |
| Aquatic en  | vironment Chronic hazard   | Not classified              |  |  |  |
| Aquatic en  | vironment Acute harmfulness  | Not classified              |  |  |  |
| Hazard to t   | he ozone layer   | Classification not possible |  |  |  |
| [GHS label element]   |  |                             |  |  |  |
| Signal word   | d: dangerous   |                             |  |  |  |
| [Hazard information]  |  |                             |  |  |  |
|   | : There is a fear of genetic disease.  |                             |  |  |  |
|   | : May cause cancer   |                             |  |  |  |
|   | : There is a fear of adverse effects on fertility or the ur                        | nborn child.                |  |  |  |
|   | : Fear of organ failure. (kidney)  |                             |  |  |  |
|   | : Organ disorders due to prolonged or repeated exposure. (Liver, kidney)           |                             |  |  |  |
| Precautionary note  |  |                             |  |  |  |
| [Safety measure]  | : In the handling workplace, please provide a local exhaust system with no flames. |                             |  |  |  |
|   | : Ventilation is good while handling, so as not to inhale s                        | steam, necessary            |  |  |  |
|   | Please respond accordingly to mask for organic gas or g                            | gas mask for gas supply.    |  |  |  |
|   | : Protective eyeglasses, protective gloves, long sleeve                            |                             |  |  |  |
|   | work clothes so as not to touch the eyes and the skin I                            |                             |  |  |  |
|   | : After handling, please wash your hands and gargle tho                            | roughly.                    |  |  |  |
| [First aid]   | . In apparent fire places use earbon disvide real fear or                          | nowdored fire extinguisher  |  |  |  |
| First aid   | : In case of fire, please use carbon dioxide gas, foam or                          |                             |  |  |  |
|   | : In case of contact with eyes, wash with plenty of wate                           |                             |  |  |  |
| 15 minutes, promptly doctor's diagnosis Please receive.                                 |  |                             |  |  |  |
| : If you feel bad by inhaling steam, gas, etc., clean air                               |  |                             |  |  |  |
| Please rest at the place and receive a doctor's diagnosis if necessary.                 |  |                             |  |  |  |
| : If it adheres to the skin, wash it off with soapy water, it will cause pain or appear |  |                             |  |  |  |
| When there is a change, please consult a doctor promptly.                               |  |                             |  |  |  |
| : In case of accidental swallowing, get medical attention immediately.                  |  |                             |  |  |  |
|   |  |                             |  |  |  |

[Storage] : Keep locked and stored.

[Leakage] : If spilling from the container, wipe it off with sand, cloth or the like, Please collect it in a container filled with water.

[Disposal] : Contents and containers, specialized waste received permission from the prefectural governor Please consign it to a processing company.

- ssification
- possible

## 3. Composition and ingredient information

Distinction between chemical substances and mixtures Chemical name or common name

: Acrylic acid ester copolymer aqueous emulsion

:blend

| component                | CAS.No    | Content wt% | Safety law |
|--------------------------|-----------|-------------|------------|
| Acrylic ester            | Present   | 15~20       |            |
| Copolymer                |           |             |            |
| ethanol                  | 64-17-5   | 1. 5~2. 5   | No. 61     |
| 3 chloro 1,2 propanediol | 96-24-2   | <0.5        |            |
| 1,3 dichloro 2 propanol  | 96-23-1   | <0.5        |            |
| water                    | 7732-18-5 | 80~83       |            |

## 4. First aid measures

| Inhalation   | Transfer to a fresh place of freshness, endeavor to rest and keep warm, get medical attention promptly.<br>: Remove adhered clothes and shoes, while flowing water or<br>cool water while adhering parts Wash.<br>: Rinse thoroughly with plenty of water and soap or skin detergent.<br>Do not use solvent or thinner. |   |  |  |  |
|--|---|---|--|--|--|
| : If there is change or pain in the appearance, present the SDS and receive a doctor's diagnor<br>In case of eye : Immediately remove all contaminated clothing.<br>: Immediately wash with plenty of clean running water for at least 15 minutes.<br>Remove contact lenses when worn and can be removed easily. |   |   |  |  |  |
| When swallowed   | Wash thoroughly to the back of the eyelids.<br>: In case of accidental swallowing, wash the inside of the mouth with water,<br>rest, set up SDS immediately Present and receive a doctor's diagnosis.<br>: Do not induce vomiting. Do not swallow vomit.<br>: Do not induce vomiting except by doctor's instruction.    |   |  |  |  |
| Protection of first-ai   | ders :  | Wear appropriate protective equipment (protective glasses, protective masks, gloves, etc.) according to the situation.  |  |  |  |
| Special remarks to do  | octor :   | No information.   |  |  |  |
| 5. Treatment in case of fir<br>Available extinguishar  | nts :   | Powder extinguishants, foam for water-soluble liquids, fire-resistant chemicals   |  |  |  |
| Extinguishing agent not to be used<br>Specific fire extinguishing method   |   | for carbon dioxide, small chemicals, sand, misty water<br>: Stick-like water can be dangerous by expanding the fire.<br>: For initial fire, powder, carbon dioxide, etc. are used.<br>: In case of a large-scale fire, it is necessary to shut off the air using a foam etc.<br>It is valid. In the case of a surrounding fire, cool the surrounding equipment by spraying water.   |  |  |  |
| Protection of firefight  |   | Transfer the movable container to a safe place in a prompt manner.<br>When extinguishing fire, wear air respirator, chemical protective clothing.   |  |  |  |
| 6. Measures against leakag<br>Notes on human body<br>Protective equipment  | /   | : When handling the work, use protective equipment<br>(rubber gloves, protective eyeglasses, breathing protection, etc.)<br>Do not wear and adhere to the skin or inhale gas / vapor.   |  |  |  |
| Environmental precau   | itions  | <ul> <li>Work from the windward side and evacuate people leaning downwind.</li> <li>Prepare fire extinguishing equipment in case of ignition.</li> <li>In case of large amount, people are safely withdrawn.</li> <li>Be careful not to let spills enter the river etc.</li> <li>In case of flowing into a river or the like, contact the fire department, river management department, waterworks bureau, public health center, agricultural cooperative, fishery cooperative etc as necessary.</li> </ul> |  |  |  |
| Recovery   |   | <ul> <li>Appropriate measures such as reporting to the surrounding residents that a leak has occurred due to the occurrence of a bad smell etc.</li> <li>In case of small amount, wipe with dry sand, sawdust, cloth etc. and collect it in a sealable container. Discard it later.</li> <li>In case of a large amount, stop the flow path with blankets, sandbags, etc., and collect with a vacuum.</li> </ul>   |  |  |  |
| Containment and pur<br>equipment   | fication method   | ls<br>: Stop leak if it is not dangerous.   |  |  |  |
| Measures to prevent secondary disasters  |   | : All equipment used when handling spills is grounded.<br>sters : Remove nearby waste fire sources promptly, prepare fire extinguishers for ignition.   |  |  |  |
| 7. Handling and Storage Pr<br>Technical measures:  |   | ndling<br>Follow the countermeasures described in "8, Exposure prevention<br>and protection measures" and wear protective gear.   |  |  |  |
| Local exhaust / gene   | ral ventilation $\cdot$   | n "8, Exposure prevention and protection measures".   |  |  |  |
| Notes  | · Ventilate the workplace thoroughly.   |   |  |  |  |

Ventilate the workplace thoroughly.
Wear suitable protective equipment such as protective eyeglasses and protective gloves.
For work that generates spray mist or steam, install a local exhaust ventilator or wear a protective mask with a filter.
After handling, wash hands, face etc. well and gargle.
Wash hands with soap after handling.

## Hygiene measures

| Storage   |   |  |  |  |
|---|---|--|--|--|
| Technical measures:                                       | • The storage place is made of refractory structure for walls, pillars and floor,   |  |  |  |
|   | and make the beams from incombustible materials. $\cdot$ Wipe the roof with incombustible material, wipe with metal plate or  |  |  |  |
|   | other lightweight nonflammable material, and do not set the ceiling.  |  |  |  |
|   | • The floor of the storage place shall be constructed so  |  |  |  |
|   | that water will not enter or penetrate the floor surface.   |  |  |  |
|   | The floor of the storage place shall be structured so that dangerous goods will not permeate,   |  |  |  |
|   | with appropriate inclination and appropriate sanator (warming up) shall be provided.<br>• Set up facilities for daylighting, lighting and ventilation necessary for handling at storage location. |  |  |  |
|   | Set up facilities for daylighting, lighting and ventilation necessary for handling at storage location.   |  |  |  |
| Storage conditions:                                       | $\cdot$ Avoid freezing, direct sunlight, keep in a well-ventilated place.   |  |  |  |
|   | $\cdot$ The storage temperature should not be below 5 $^\circ 	extsf{C}$ or above 40 $^\circ 	extsf{C}$ .   |  |  |  |
|   | $\cdot$ After use, for skinning, to prevent putrefaction, use sealedly and promptly.  |  |  |  |
| Incompatible dangerous substances                         | s∵ See ″10, stability and reactivity″.  |  |  |  |
| Safe container Packing materials:                         | <ul> <li>Use containers stipulated by the Fire Service Law and<br/>the UN Hazardous Material Transport Regulations.</li> </ul>  |  |  |  |
| Exposure prevention and protection n                      | neasures  |  |  |  |
| Equipment measures:                                       |   |  |  |  |
|   | Use designated explosion-proof electricity, ventilation and lighting equipment.   |  |  |  |
|   | · Take precautionary measures against electrostatic discharge.  |  |  |  |
|   | <ul> <li>Ventilate for exhaust to keep airborne concentrations below exposure limits.</li> <li>When mist occurs in the process at high temperature handling.</li> </ul>                           |  |  |  |
|   | control the air pollutant to the controlled concentration   |  |  |  |
|   | Install a ventilator to keep it below.  |  |  |  |
|   | Do not handle unless sealed equipment, equipment or local exhaust is used.  |  |  |  |
|   | In order to keep the air concentration below the recommended management concentration below,  |  |  |  |
|   | it is necessary to seal the process,  |  |  |  |
|   | Use other equipment countermeasures.<br>· Store facial cleansers and safety shower in workplaces where this material is not stored and handle.  |  |  |  |
|   |   |  |  |  |
| Controlled Concentration                                  | · Not set.  |  |  |  |
| Acceptable Concentration                                  | · Japan Industrial Hygienics Association Recommended Value (2005 version) Not set.  |  |  |  |
| (Exposure Limit Value,<br>Biological Exposure Indicator): | ACGIH Recommended Value (2005 version) TLV-TWA 1000 ppm (ethanol)   |  |  |  |
| Protective equipment                                      |   |  |  |  |
| Respiratory protection:                                   | $\cdot$ Wear respiratory protective equipment (gas mask for organic gas, air line mask etc).  |  |  |  |
| Hand protection   | Wear oil resistant protective gloves.   |  |  |  |
| Eye protection  | Wear safety glasses (ordinary glasses type, ordinary glasses type with side plate, goggle type).  |  |  |  |
| Skin and body protection<br>Hygiene measures              | <ul> <li>Wear protective clothing (antistatic type) and protective shoes (antistatic type).</li> <li>Wash hands thoroughly after handling.</li> </ul>   |  |  |  |
|   |   |  |  |  |
| Physical and chemical properties                          |   |  |  |  |
| Physical state, shape, color etc.                         | : Slightly yellowish color liquid   |  |  |  |
| Odor<br>PH value  | : A slight irritating odor<br>: 4.0 to 6.0  |  |  |  |
| Melting point / Freezing point                            | : About 0° C. (melting point)   |  |  |  |
| Boiling point, retail shops and boiling                   |   |  |  |  |
| Flash point   | :No data  |  |  |  |
| Explosive range   | :No data  |  |  |  |
| Vapor pressure  | :No data  |  |  |  |
| Steam density (air = 1)                                   | :No data<br>About 10 to 11 (20 $^{\circ}$ C)  |  |  |  |
| Specific gravity (relative density)<br>Solubility         | : About 1.0 to 1.1 (20 $^{\circ}$ C.)<br>: Infinitely dilutable with water  |  |  |  |
| Octanol / water partition coefficier                      |   |  |  |  |
| Spontaneous ignition temperature                          | :No data  |  |  |  |
| Decomposition temperature                                 | :No data  |  |  |  |
| Smell threshold (threshold) value                         | :No data  |  |  |  |
| Evaporation rate  | :No data  |  |  |  |
| Flammability (solid, gas)<br>viscosity                    | :Not applicable<br>: 1 to 150 mPa · s   |  |  |  |
|   |   |  |  |  |
| Stability and Reactivity                                  | . The second second second state to the second second second second   |  |  |  |
| Stability<br>Hazardous reaction possibility               | : In a sealed state, it is stable in a cool dark place.<br>: No information   |  |  |  |
| Hazardous reaction possibility<br>Conditions to Avoid     | : No information.<br>: Low temperature (5 $^\circ$ C or lower) and High temperature (40 $^\circ$ C or higher)   |  |  |  |
| Incompatible hazardous substance                          | : No information.   |  |  |  |
| Hazardous decomposition products                          |   |  |  |  |
|   |   |  |  |  |
| . Hazard information                                      |   |  |  |  |
| Ethanol hazard information<br>Acute toxicity Oral         | : Rat LD 50 = 7000 to 11000 mg / Kg   |  |  |  |
|   | : Mouse LD 50 = 8300 mg / Kg (SIDS)   |  |  |  |
| _   |   |  |  |  |

Percutaneous

: Mouse LD 50 = 8300 mg / Kg (SIDS) : Rabbit LDL 0 2000 mg / Kg SIDS) May be harmful in contact with skin

Specific target organs / systemic toxicity (repeated exposure)

| Specific target organs / systemic  | toxicity (repeate  | ed exposure)<br>: Long-term intake of alcohol in humans causes almost all organs to fail,<br>The target organ with the most adverse effect is the liver.<br>The disorder begins with fat degeneration and leads to cirrhosis after necrosis and fibrosis<br>Damage to organs (liver) due to long-term or repeated exposure (Category 1)<br>Withdrawal symptoms of alcoholics (tremor symptoms, epilepsy, mental confusion)<br>May cause damage to long-term or repeated exposure (nerve) (Category 2) |  |
|--|--|---|--|
| Aspiration hazard  |  | :No data  |  |
| Hazard information on 3 chloro 1,2<br>Acute toxicity   | Oral   | : Rat LD 50 = 50 to 300 mg / Kg (IUCLID, HSDB, RTECS)<br>: Rat LD 50 = 1057 mg / Kg (RTECS)   |  |
| Hazard information on 1,3 dichloro<br>Acute toxicity   | Oral   | : Rat LD 50 = 110 to 122 mg / Kg (initial risk assessment)<br>81 mg / Kg, 110 mg / Kg (Ministry of the Environment risk assessment)<br>31 Rabbit LD 50 = 800 mg / Kg (Initial Risk Assessment Report)<br>590 mg / Kg, 0.8 mL / Kg (Ministry of the Environment risk assessment, RTECS)  |  |
| 12. Environmental impact information<br>Aquatic environment Acute harmfu<br>Aquatic environment Chronic haza |  | : Crustacea (Daphnia spp.) Lc 50 = 5463 mg / L 48 H<br>Harmful to aquatic organisms<br>:No data   |  |
| Other  |  | When flowing into a river or the like,<br>breathing difficulties may occur due to the stickiness<br>of the resin in the emulsion and fish may die.  |  |
| In the case<br>Contract w  | of disposal, col<br>ith the disposal   | e relevant laws and regulations.<br>lection and transporters of industrial waste received permission of the prefectural governor<br>company, the waste disposal law (waste disposal and cleaning law)<br>aws and regulations and properly process it.   |  |
| / packages<br>We contrac<br>/ transport  | discarding emp<br>, after complete<br>ted with industr<br>ation companies  | ty contaminated containers<br>Ily removing the contents, the prefectural governor<br>rial waste collection<br>s and disposal companies that received permission of the Waste Disposal Act<br>s Cleansing Law) and related laws and regulations and laws and regulations properly.   |  |
| 14. Shipping Precautions<br>International regulation<br>UN number  |  | Not applicable  |  |
| United Nations Classific<br>Container grade  | ation  | Not applicable<br>Not applicable  |  |
| Special safety measures  | Ensure prever<br>It is necessar<br>Do not transp<br>Reference ma   | orting, make sure that the container does not leak, to prevent falling, falling, or damage<br>ntion of loading and collapse of load.<br>y to hold the yellow card when transporting.<br>ort with food and feed.<br>terial: Japan Emulsion Industry Association edited<br>transport accident countermeasures for synthetic resin emulsion  |  |
| 15. Applicable law   |  |   |  |
| Fire Service Act<br>Industrial Safety and Health Act   | Not applicable:<br>Harmful substances to be notified of names etc.<br>(Article 57–2 of the law, appended table 9 of Article 18–2 of the enforcement ordinance)<br>Ethanol (Cabinet Order No. 61)   |   |  |
| Chemical substance management p<br>Poisonous and Deleterious Substit<br>Marine pollution control law         | oromotion law (F<br>ution Control Ad<br>: Hazardous lid<br>3 chloro 1,2 p<br>: Hazardous lid   | PRTR law) :Not applicable<br>ct      :Not applicable<br>quid substances (Y substances) (Appended Table 1 of the Enforcement Order)  |  |
| Air pollution control law  | ethanol<br>: Volatile organic compounds (Article 2, paragraph 4 of the Act)<br>(Notice to prefectures from the Ministry of the Environment)<br>Ethanol<br>: Volatile organic compounds (Article 2, paragraph 4 of the Act)<br>(2002 survey report on VOC emissions)<br>1,3 dichloro 2 propanol |   |  |
| 16. Other information (cited documents   |  | on procentation. In the case of   |  |

This document describes product safety information. preservation. In the case of Please refer to technical documents, specifications etc for various requirements on quality For details on protective equipment, please contact the Japan Security Association Association (TEL: 03-5804-3125).

## References

: International Chemical Safety Card (ICSC) Registry of Toxic Effects of Chemical Substances (RTECS) Working environment evaluation criteria Journal of the Japan Society for Occupational Health 2001 TLVs and BEIs (ACGIH) Federal Regulations for Federal Regulations (OSHA) IARC Monographs on the Evaluation of Carcinogenic Risk to Humans (IARC) List of regulated substances (Nippon Chemical Database) Chemical database (Nippon Chemical Database) GHS classification result database (Product Evaluation Technology Infrastructure Organization NITE) CHEMGOLD 2 (Chem Watch)

The contents of the description are the materials, information, It is based on data and it may be revised by new findings. Also, the notes are for ordinary handling, When special handling is done, Please use safety measures suitable for usage and usage, please use.